

Technical data

BSTA 2500F.

BSTA 2500F-270

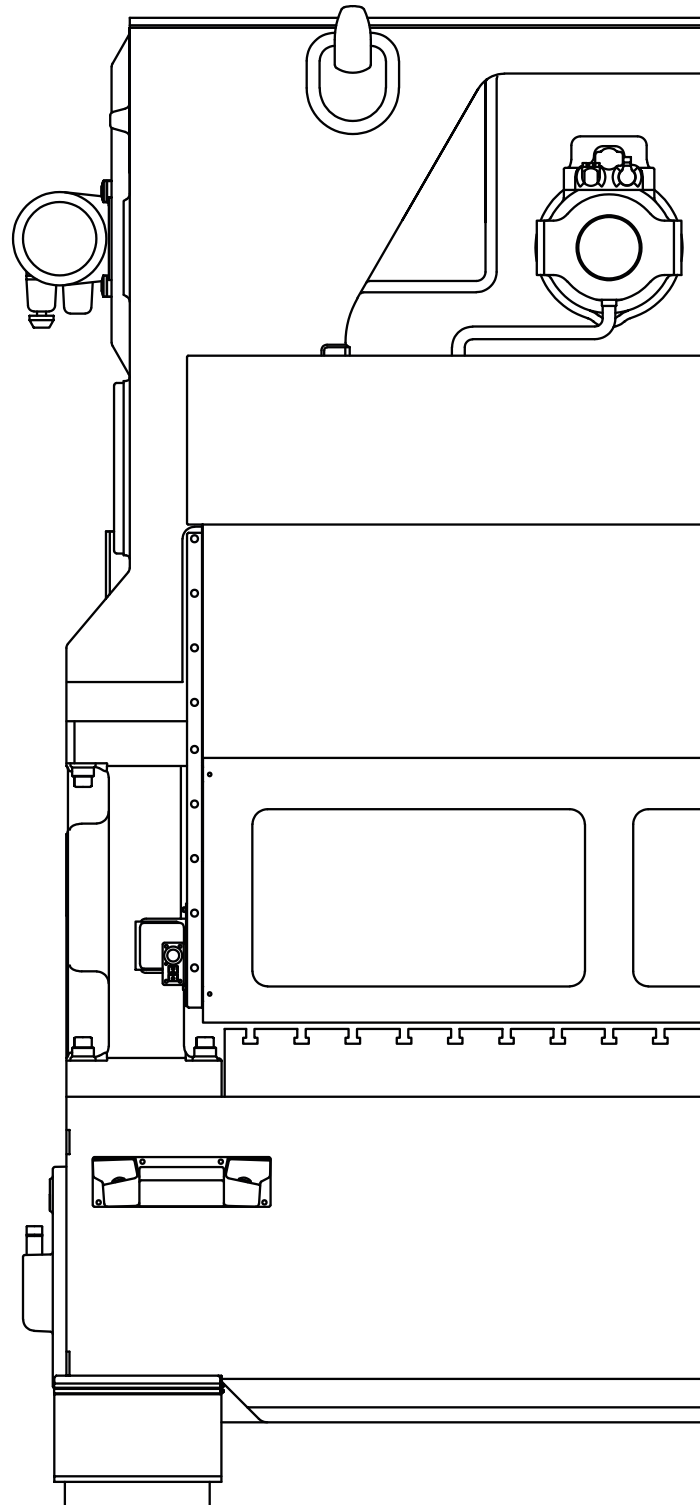
Press force		kN	2500
Tool loading area	L - R	mm	2700
Speed	Min.	spm	100
- Fixed stroke	Max.	spm	710
Mains voltage (EN 60204) ^{A)}		V	400
Mains frequency (EN 60204) ^{A)}		Hz	50/60
Connected load ^{B)}	Max.	kVA	185
Control voltage		VDC	24
Drive power of main motor		kW	50
Compressed air connection R 1/2"	Min.	bar	7
	Max.	bar	10
Fixed stroke ¹⁾ - 6 options	Max.	mm	16/25/32/ 38/51/60
Ram adjustment		mm	70
Shut height (according to stroke)	Min.	mm	410
	Max.	mm	502
Bolster area	L - R	mm	2550
	F - B	mm	1350
	Height ^{C)}	mm	1552
Ram area	L - R	mm	2700
	F - B	mm	860
Strip inlet height	Min.	mm	130
	Max.	mm	230
Strip inlet width (machine)	Max.	mm	790
Base plate opening	L - R	mm	2450
	F - B	mm	500

DIMENSIONS^{D)}

Press (standard strip feed unit)	L - R	mm	4723
- Fixed stroke ¹⁾	F - B	mm	2317
	Height	mm	4849
	Weight (app.)	kg	71000

STRIP FEED UNIT

	Standard	BBV 450
	Variations	BBV 455
		BSV 500



^{A)} Options on request.

^{B)} Incl. standard sockets for peripheral equipment.

^{C)} Above floor level.

^{D)} Without electrical cabinet, oil cooler and peripheral equipment.

¹⁾ Standard machine with fixed stroke.

^{F)} Standard machines: may vary depending on specifications
Subject to change.